

KNIPEX Quality – Made in Germany



KNIPEX Industry Range

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cap. tire



Pliers for the Industry

Industrial production is characterized by paying great attention to efficiency. Every step of a process in assembly and production must be accurate and downtimes must be kept to the lowest possible level. KNIPEX pliers provide genuine support for achieving maximum productivity. Universally applicable models save a great deal of time that would otherwise be lost when changing tools, while specialist pliers with their sophisticated design permit fast work even on difficult tasks.

The KNIPEX pliers wrench, which replaces an entire set of spanners, is already a classic. Available in different sizes for every application, it grips all wrench openings firmly at any point within its operating range, whether metric or imperial, completely parallel and without damaging surfaces. Its great amplification of manual force makes it ideally suitable for gripping, holding, crimping and bending diverse components.

The new KNIPEX needle nose combination pliers are an example of how a seemingly perfect pair of pliers can be made better still. They are particularly manageable, enabling easy access also to areas that are difficult to reach. With their high transmission joint, they are very strong when cutting and gripping. The anti-twist, pointed jaws will reach anywhere, the cutters can even cut hard wire with a diameter of up to 2 mm and they fit in any pocket.

The KNIPEX X-Cut® doesn't look its strength. At just 160 mm long, it is perfect for all wire, from extremely fine strand through to cables that are 12 mm thick. It is always to hand when you need to cut cable ties, adhesive tape, copper wire, steel wire and even spring steel wire with little physical effort. Its box joint design, double lateral guide and double-bearing joint axle ensure maximum stability and service life.

These and many other models of KNIPEX pliers are indispensable wherever the highest standards of quality and handling are required in production, assembly and maintenance.

SYMBOLS

	flat jaws		with lead catcher
	half-round jaws		angle
	round jaws		centre cutter
	flat and pointed jaws		cutting edges with bevel
	box-joint		cutting edges with small bevel
	bolted joint		cutting edges with very small bevel
	smooth gripping surfaces		cutting edges without bevel
	knurled gripping surfaces		for flush cut of soft materials
	cross-hatched, knurled gripping surfaces		New Article
	with opening spring		

	electrostatic discharging, dissipative		soft wire
	electronics		medium hard wire
	VDE-tested, also in compliance with GPSG		hard wire
	insulated according to IEC 60900, usable up to 1000 V AC / 1500 V DC		piano wire
	conforms to a European directive		Cu- + Al-multi-conductor cable, solid and multi-stranded
	mechanically tested in accordance with the equipment and product safety act		wire rope
	WEEE marking (Waste Electrical and Electronic Equipment Directive)		iron
	weight		ribbon cable
	length		steel wire armoured cable (SWA)

 **Further details and explanations can be found on the final pages.**

For siphons, oil filters, plastic pipes and connectors up to 80 mm diameter

Fine adjustment for ideal adjustment to diverse diameters

Robust, heavy duty

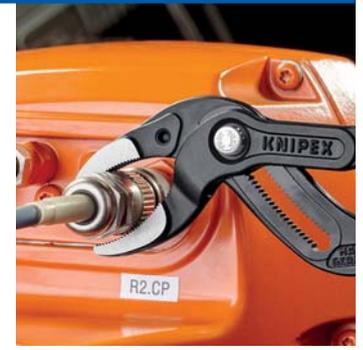
- > Ideal for tightening and loosening siphon screw connections, plastic pipe fittings and round union nuts
- > For connectors and couplings with screw connection, such as Cannon circular connectors
- > For gentle loosening of hoses on nozzles and filter cartridges
- > 25 adjustment positions, box-joint design
- > Ergonomic handle geometry
- > Chrome vanadium electric steel, forged, oil-hardened

81 01 250 / 81 03 250

- > With serrated gripping jaws; up to Ø 80 mm

81 11 250 / 81 13 250

- > With exchangeable plastic jaws for sensitive surfaces; up to Ø 75 mm



81 03 250



81 11 250



Article No.	EAN		Pliers	Working Capacity Ø mm	Adjustment positions	↔ mm
81 01 250	078463		black atramentized, head polished	25 – 80	25	250
81 03 250	078487		chrome plated	25 – 80	25	250
81 11 250	078470		black atramentized, head polished	10 – 75	25	250
81 13 250	078494		chrome plated	10 – 75	25	250
81 19 250	078500	2 pairs of plastic jaws for 81 11 250 / 81 13 250				

KNIPEX Cobra® QuickSet

Hightech Water Pump Pliers

Fully open, push, grab!

Additional fast adjustment on the workpiece by sliding the pliers handle

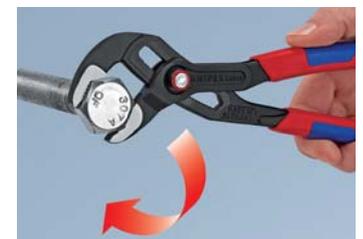
- > Combines the proven, reliable locking of the hinge bolt with an additional push function which makes it easier to work in very confined and inaccessible areas
- > The adjustment directly on the workpiece is possible by simply sliding the pliers handle
- > Reliable locking of the hinge bolt with the first workload. The gripping width of the pliers is then fixed and can only be adjusted by pressing the button.
- > To re-activate the sliding function, the hinge bolt must be released by pressing the push button and the pliers must be completely opened again
- > Chrome vanadium electric steel, forged, multi stage oil-hardened



Press the button – open pliers completely



Position jaw – simply slide and close pliers



Hinge bolt locks itself with the first workload

QuickSet



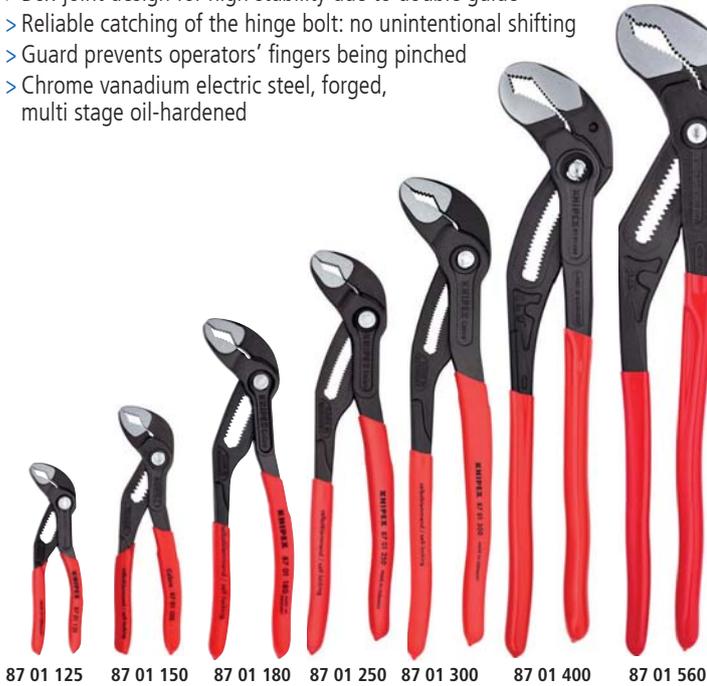
87 21 250

Article No.	EAN	Adjustment positions	⊘ Ø Inch	⊘ Ø mm	⊘ mm	↔ mm
87 21 250	072775	25	2	50	46	250
87 21 300	078524	25	2 3/4	70	60	300

KNIPEX Cobra® Hightech Water Pump Pliers

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- > Push the button for adjustment on the workpiece
- > Fine adjustment for optimum adaptation to different sizes of workpieces and a comfortable handle width
- > Self-locking on pipes and nuts: no slipping on the workpiece and low handforce required
- > Gripping surfaces with special hardened teeth, teeth hardness approx. 61 HRC: high wear resistance and stable gripping
- > Box-joint design for high stability due to double guide
- > Reliable catching of the hinge bolt: no unintentional shifting
- > Guard prevents operators' fingers being pinched
- > Chrome vanadium electric steel, forged, multi stage oil-hardened



87 01 125 87 01 150 87 01 180 87 01 250 87 01 300 87 01 400 87 01 560



KNIPEX Cobra® XL/XXL: Greater gripping capacity but much lower weight than comparable pipe wrenches. Large gripping capacity of 95 mm, which requires a 3-inch pipe wrench.



87 26 250

Article No.	EAN 4003773-	Adjustment positions	∅ Inch	∅ mm	↔ mm
87 01 125	069935	13	1	27	125
87 01 150	060116	11	1 1/4	30	150
87 01 180	022015	18	1 1/2	36	180
87 01 250	022022	25	2	46	250
87 01 300	034087	30	2 3/4	60	300
87 01 400	005636	27	3 1/2	95	400
87 01 560	044321	20	4 1/2	120	560
87 26 250	071495	24	2	46	250

KNIPEX Cobra® ES Water Pump Pliers extra-slim

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- > Ideal for service, maintenance and equipment repair, in automotive and general industry
- > Long, narrow jaws
- > Particularly good access to the workpiece due to very slim construction of head and joint area
- > Firm grip also on flat material due to three-point rest
- > Push the button for adjustment on the workpiece
- > Fine adjustment for optimum adaptation to different sizes of workpieces and a comfortable handle width

Article No.	EAN 4003773-	Adjustment positions	∅ Inch	∅ mm	∅ mm	↔ mm
87 51 250	061267	19	1 1/4	32	34	250



Due to the increasing compactness of components and machines the workspace becomes more confined. However, the requirements on the gripping force and capacity of the tools do not decrease on the other hand. The KNIPEX Cobra® ES allows powerful gripping in confined areas.

KNIPEX Mini pliers in belt tool pouch

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- > KNIPEX Minis as "little helpers" in the practical belt pouch
- > Tool bag made of tough polyester fabric, with velcro fastening and belt loop
- > With elastic side holder for small flash lamp, pen or suchlike

Article No.	EAN 4003773-	Content
00 20 72 V01	070832	86 03 150 Mini Pliers Wrench 87 01 125 Cobra®, Hightech Water Pump Pliers
00 20 72 V02	075851	74 01 160 High Leverage Diagonal Cutter 87 01 150 Cobra®, Hightech Water Pump Pliers
00 20 72 V06	081937	08 22 145 Needle-Nose Combination Pliers 87 01 125 Cobra®, Hightech Water Pump Pliers



00 20 72 V01

00 20 72 V06

KNIPEX Alligator®

Water Pump Pliers

88

More output and comfort compared to conventional water pump pliers of the same length: 9-notch adjustment positioning for 30% more gripping capacity

Good access to the workpiece due to slim size of head and joint area

- > Self-locking on pipes and nuts: no slipping on the workpiece and low handforce required
- > Gripping surfaces with special hardened teeth, teeth hardness approx. 61 HRC: high wear resistance and stable gripping
- > Box-joint design for high stability due to double guide
- > Robust construction, insensitive to dirt; particularly suitable for outdoor work
- > Guard prevents operators' fingers being pinched
- > Chrome vanadium electric steel, forged, multi stage oil-hardened



Alligator®



88 01 250

88 01 400

Article No.	EAN 4003773-	Adjustment positions	∅ Inch	∅ mm	mm	mm
88 01 180	035480	9	1 1/2	42	36	180
88 01 250	022992	9	2	50	46	250
88 01 300	034094	9	2 3/4	70	60	300
88 01 400	075844	11	3 1/2	90	95	400

Multiple Slip Joint Spanner

87

4

- > For metric and imperial nuts and screws with widths across flats from 10 to 32 mm (3/8" up to 1 1/4"); self-locking from 17 mm: no slipping on the workpiece
- > Zero-backlash gripping of metric or imperial hexagonal headed screws, no rounding of bolt heads
- > Reliable and tight gripping of rounded, rusty, or thick coated bolts and screws



Article No.	EAN 4003773-	Adjustment positions	Inch	mm	mm
87 41 250	054566	15	3/8 - 1 1/4	10 - 32	250

KNIPEX SmartGrip®

Water Pump Pliers with automatic adjustment

85

- > Ideal for frequent changeovers to workpieces of different sizes
- > Automatic adjustment per one-hand operation both for right-handed and left-handed use
- > Good access to the workpiece thanks to the slim dimensions of head and joint area and flush joint bolt
- > Self-locking on pipes and nuts: no slipping on the workpiece and low handforce required



Article No.	EAN 4003773-	∅ Inch	∅ mm	mm	mm
85 01 250	061304	1 1/4	32	36	250

Pliers Wrenches

Pliers and a wrench in a single tool

Replaces the need for sets of metric and imperial spanners
Smooth jaws for damage free installation of plated fittings – working directly on chrome!

- > Adjustable tightening tool
- > Also excellent for gripping, holding, pressing and bending workpieces
- > Zero backlash jaw pressure prevents damage to edges of sensitive components
- > Push the button for adjustment on the workpiece
- > Parallel jaws give a more solid grip; its design allows flexible adjustment of all widths up to the specified maximum size
- > Reliable catching of the hinge bolt: no unintentional shifting
- > The ratchet type principle allows quick and easy tightening and release of all bolted connections
- > Lever transmission greater than 10 : 1 for strong gripping power
- > Chrome vanadium electric steel, forged, oil-hardened

Increased gripping capacity due to two additional setting positions: flexible gripping of all widths across flats up to 52 mm



15% less weight with the same stability



86 01 250



Practical adjustment scale: a laser-cut scale allows the wrench opening to be set before gripping



86 02 250

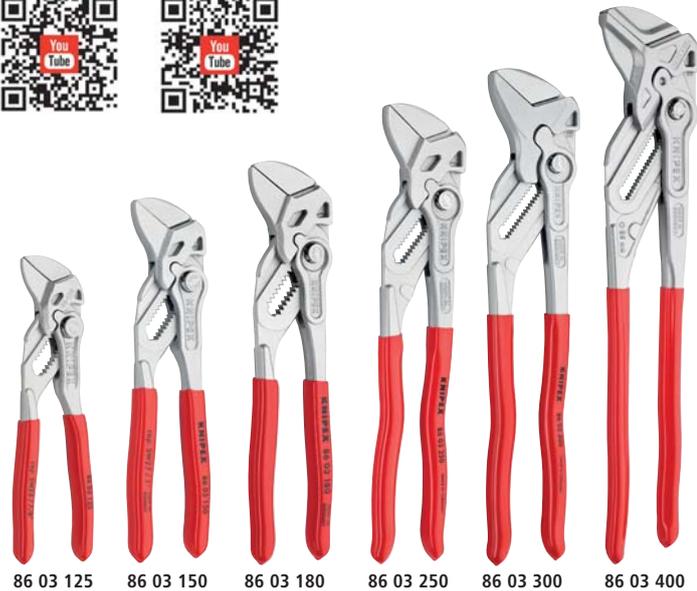


86 06 250

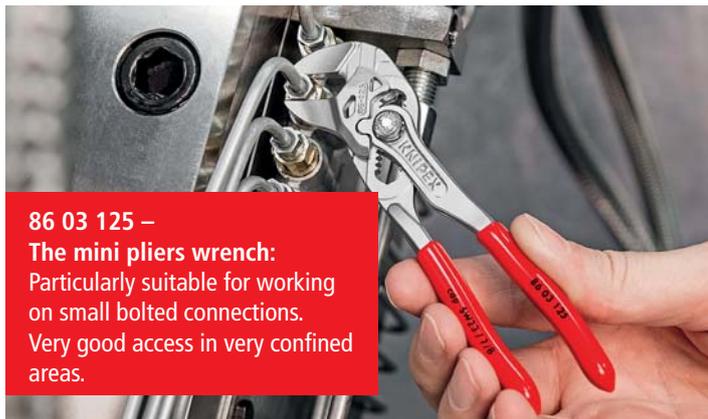
86 03 125



86 03 400



86 03 125 86 03 150 86 03 180 86 03 250 86 03 300 86 03 400



86 03 125 – The mini pliers wrench: Particularly suitable for working on small bolted connections. Very good access in very confined areas.



86 43 250: 15° angled pliers handle provide space for counter screw connections or bolted fittings on surfaces; reduced risk of knuckle injuries



86 03 400: For opening widths up to 85 mm / 3 3/8"

Article No.	EAN 4003773-	Adjustment positions	Inch	mm	mm
86 01 250	082385	19	2	52	250
86 02 250	082392	19	2	52	250
86 03 125	077497	11	7/8	23	125
86 03 150	069676	14	1	27	150
86 03 180	035466	13	1 3/8	35	180
86 03 250	033837	17	1 3/4	46	250
86 03 300	041429	22	2 3/8	60	300
86 03 400	077312	25	3 3/8	85	400
86 06 250	082408	19	2	52	250
86 43 250	081296	17	1 3/4	46	250

Ear Clamp Pliers

10

For the simple and reliable mounting of 1-ear and 2-ear clamps (Oetiker system or similar)

- > No damage to press points on the ear clamps
- > The slim head permits good accessibility in confined areas
- > Versatile use for clamps on CV boots, cooler and fuel lines, air pressure systems, compressors
- > Durable and strong
- > High-grade special tool steel, forged, oil-hardened

10 99 I220

- > Especially suitable for universal use thanks to the additional side jaw



10 98 I220



10 99 I220

Article No.	EAN 4003773-	Description	↔ mm
10 98 I220	080749	pliers black atramentized, head polished, handles plastic coated	220
10 99 I220	080756		220



10 98 I220: Using the front press nib



10 99 I220: Using the side press nib



10 98 I220: Sealing the hose connection on central lubrication



10 99 I220: Sealing the fluid hose on the connecting piece using the side press nib

Spring Hose Clamp Pliers

85
51

- > Rotating, universal grip inserts for reliably gripping the clamps in all positions
- > Jaw inserts can also be rotated under load
- > Extremely good leverage which allows clamps to be opened easily without great effort
- > Slim head design; narrow head width, rotating grip inserts make this an ideal tool, especially in confined areas
- > Additional function: detach hoses gently using the serrated jaw
- > Chrome vanadium electric steel, forged, oil-hardened



85 51 180 A

Article No.	EAN 4003773-	Adjustment positions	Capacity	↔ mm
85 51 180 A	081159	15	max. 50 mm	180
85 51 250 A	077329	25	max. 70 mm	250
85 59 250 A	077336	Spare parts assortment grip inserts		

Hose Clamp Pliers

For Click clamps

85
51

To open and close Click clamps

- > Rotating jaw inserts for the safe actuation of clamps in any position
- > Good leverage which allows clamps to be opened and closed again comfortably and easily without a great deal of effort
- > For easy working on fuel hoses, vacuum pipes and suction nozzles and many other applications
- > Additional function: detach hoses gently using the serrated jaw
- > Slim head design; narrow head width, rotating grip inserts make this an ideal tool, especially in confined areas
- > Chrome vanadium electric steel, forged, oil-hardened



85 51 180 C

Article No.	EAN 4003773-	Adjustment positions	↔ mm
85 51 180 C	081166	12	180
85 51 250 C	078517	25	250
85 59 250 C	078999	Spare parts assortment grip inserts	

High Leverage Combination Pliers

02

35% less effort required than with conventional combination pliers
With cutting edges (hardness approx. 63 HRC) for heavy duty

- > Easier work due to optimised leverage
- > Easier cutting, powerful gripping, bending and pulling
- > Long cutting edges for thicker cables
- > With gripping zones for flat and round material, suitable for versatile use
- > High-grade special tool steel, forged, multi stage oil-hardened



02 02 180

Article No.	EAN 4003773-	Ø mm	Ø mm	Ø mm	mm ²	↔ mm
02 02 180	034896	2.5	2.0	11.5	16.0	180
02 02 200	034902	2.8	2.2	13.0	25.0	200

Combination Pliers

03

- > With gripping zones for flat and round material, suitable for versatile use
- > With cutting edges for soft and hard wire
- > Long cutting edges for thicker cables
- > Cutting edges additionally induction hardened, cutting edge hardness approx. 60 HRC
- > Special tool steel, forged, multi stage oil-hardened



03 02 160



Article No.	EAN 4003773-	Ø mm	Ø mm	Ø mm	mm ²	↔ mm
03 02 160	023203	3.1	2.0	10.0	16.0	160

Needle-Nose Combination Pliers

08

Handy use when working in confined areas thanks to slim head design and pointed jaws (anti-twist)

Gripping surfaces with special convex contour on one side for secure gripping of flat parts

Milled groove in the gripping area permits small parts such as nails, pins and bolts to be held and pulled

- > The reliable and diverse combination pliers when out and about
- > Easy cutting thanks to the high leverage joint
- > With cutting edges for soft, medium-hard and hard wire
- > Long service life and stable tips
- > Forged from special high grade tool steel, manifold oil-hardened



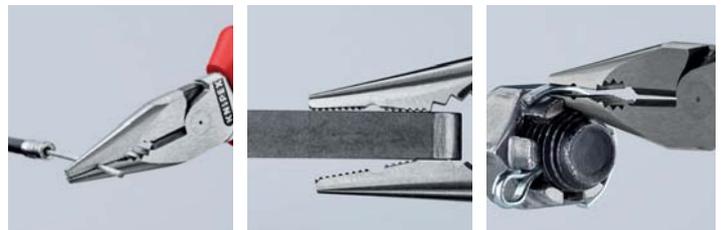
08 22 145



08 25 145



Article No.	EAN 4003773-	Ø mm	Ø mm	Ø mm	mm ²	↔ mm
08 22 145	078968	3.0	2.0	8.0	16.0	145
08 25 145	078975	3.0	2.0	8.0	16.0	145



Milled groove in the gripping area

Firm grip also on flat material due to three-point rest

Tip keeps its shape even during greater torsional forces

Pliers for Electrical Installation

The all-rounder for professionals

13

6 functions in one pair of pliers

Multifunctional pliers for the electrical installation; to grip flat and round material, for bending, deburring, cutting cable, stripping and crimping end sleeves (ferrules)

- > Smooth surfaces near the tips grip single cores without damaging them; serrated gripping surfaces and pipe grip for gripping flat and round material
- > Clear-cut outside edge on the jaw for working on flush-mounted junction boxes and deburring feed-through holes
- > Stripping holes for conductors of 0.75 – 1.5 mm² and 2.5 mm²
- > Crimp die for wire-end ferrules 0.5 – 2.5 mm²
- > Cable shears with (induction-hardened) precision cutting edges for copper and aluminium cables up to 5 x 2.5 mm²/dia. 15 mm
- > Slim dimensions for easy access
- > Bolted joint: precise, zero backlash operation of pliers
- > High-grade special tool steel, forged, multi stage oil-hardened

13 91 200 / 13 92 200 / 13 96 200

- > The intelligent latching mechanism enables you to "grip" without opening the pliers. The cutting edge remains closed and protected.



13 92 200
MM

13 86 200



Article No.	EAN	Handles	Cutting capacity		
			Ø mm	mm ²	↔ mm
13 81 200	075240	plastic coated	15	50	200
13 82 200	075080	with multi-component grips	15	50	200
13 86 200	075097	insulated with multi-component grips, VDE-tested	15	50	200
13 91 200	075257	plastic coated	15	50	200
13 92 200	075103	with multi-component grips	15	50	200
13 96 200	075110	insulated with multi-component grips, VDE-tested	15	50	200

Electricians' Pliers

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- > The ideal pliers for cable work
- > For gripping and bending wire
- > For cutting medium hard and hard wire
- > Precision cutting edges additionally induction hardened, cutting edge hardness approx. 60 HRC
- > With precision stripping holes
- > For crimping end sleeves (ferrules)
- > Vanadium electric steel, forged, multi stage oil-hardened



13 02 160

Article No.	EAN	Stripping capacities mm ²	Ø mm	Ø mm	↔ mm
13 01 160	034971	0.5 – 0.75 / 1.5 / 2.5	2.5	1.6	160
13 02 160	010470	0.5 – 0.75 / 1.5 / 2.5	2.5	1.6	160

- > The indispensable diagonal cutter for all-round use
- > High-quality material and precise workmanship for long service life
- > Precision cutting edges for soft and hard wire
- > Clean cutting of thin copper wires, also at the cutting-edge tips
- > Cutting edges additionally induction hardened, cutting edge hardness approx. 62 HRC
- > Narrow head style for use in confined areas
- > Vanadium electric steel, forged, multi stage oil-hardened



Precision rivet:
new and more stable rivet shape



70 06 160



Cuts thin Cu wire accurately,...

also at the cutting-edge tips



Article No.	EAN 4003773-					
		Ø mm	Ø mm	Ø mm	mm	
70 02 125	034025	3.0	2.3	1.5	125	
70 02 140	023098	4.0	2.5	1.8	140	
70 02 160	034032	4.0	3.0	2.0	160	
70 02 180	034049	4.0	3.0	2.5	180	
70 06 160	021995	1000V	4.0	3.0	2.0	160

KNIPEX X-Cut®

Compact Diagonal Cutters

Powerful, light and universal

Cuts finest strands as well as multi-core cables and piano wires

- > Box-joint design: highest stability with low weight
- > High cutting performance with minimum effort due to optimum co-ordination of the cutting edge angle and transmission ratio
- > 40% less force required compared with standard diagonal cutters of the same length
- > Large opening width for thicker cables
- > Cuts precisely, even through fine copper wires
- > Compact, low-weight construction
- > Doubly supported joint axis for heaviest duty

40% less force required

Compared with standard diagonal cutters of the same length.
With double mounted hinged joint



73 02 160

73 05 160

73 06 160

Article No.	EAN 4003773-							
		Ø mm	Ø mm	Ø mm	Ø mm	Ø mm	mm	
73 02 160	075127	4.8	3.8	2.7	2.2	12.0	160	
73 05 160	075134	4.8	3.8	2.7	2.2	12.0	160	
73 06 160	075141	1000V	4.8	3.8	2.7	2.2	12.0	160

High Leverage Diagonal Cutters

74

- > For very tough, continuous use
- > High cutting performance with minimum effort due to optimum co-ordination of the cutting edge angle and transmission ratio
- > Precision cutting edges additionally induction hardened (cutting edge hardness approx. 64 HRC), for all sorts of wire including piano wire
- > Chrome vanadium heavy-duty steel, forged, multi stage oil-hardened



74 02 160



74 02 180



74 06 200

Article No.	EAN 4003773-					
		Ø mm	Ø mm	Ø mm	Ø mm	mm
74 02 160	023081	3.4	2.5	2.0		160
74 02 180	023074	3.8	2.7	2.2		180
74 02 200	040309	4.2	3.0	2.5		200
74 02 250	042402	4.6	3.5	3.0		250
74 06 200	033820		4.2	3.0	2.5	200



KNIPEX TwinForce® High Performance Diagonal Cutters

73
72

The superior High-Leverage Diagonal Cutter with patented double joint

- > Ideal transmission of force due to double-hinged design
- > Reliably cuts all types of wire, including steel tape
- > For rough or very fine cutting
- > Low cutting impact: gentle on hands. The tension on muscles and tendons is relieved
- > For comfortable cutting, repetitive cutting or extremely hard cutting jobs
- > High degree of stability and zero-backlash due to precisely milled forged-in axles
- > Chrome vanadium heavy-duty steel, forged, oil-hardened

73 72 180 F

- > With opening spring to simplify reapplication and for repetitive cutting



73 72 180



73 71 180

PATENTED

Article No.	EAN 4003773-					
		Ø mm	Ø mm	Ø mm	Ø mm	mm
73 71 180	074762	5.5	4.6	3.2	3.0	180
73 72 180	074779	5.5	4.6	3.2	3.0	180
73 72 180 F	077657	5.5	4.6	3.2	3.0	180



KNIPEX CoBolt®

Compact Bolt Cutter

71

- > Precision cutting edges for soft and hard wire as well as piano wire
- > Cuts bolts, nails, rivets, etc. up to 5.2 mm dia.
- > Most efficient joint design ensures exceptional cutting performance with little effort
- > Cutting edges additionally induction hardened, cutting edge hardness approx. 64 HRC
- > Chrome vanadium heavy-duty steel, forged, multi stage oil-hardened

71 12 / 22 200

- > Opening spring and locking device are integrated in the handles also for comfortable work and protected transport

71 41 200

- > 20° angled head with joint bar on one side and side cutter for almost flush cutting, with space for gripping



71 01 / 02 / 12 200
Micro-structured cutting edge

71 01 / 02 und 71 12 200
Gripping surface below the joint



KNIPEX CoBolt® S

Compact and powerful:

Extremely high cutting performance in a convenient length of 160 mm

Small, slim head for excellent accessibility



71 02 200



71 22 200 $\angle 20^\circ$

Article No.	EAN 4003773-						
			Ø mm	Ø mm	Ø mm	Ø mm	mm
71 01 160	082668		5.3	4.4	3.2	3.0	160
71 01 200	033165		6.0	5.2	4.0	3.6	200
71 02 200	047056		6.0	5.2	4.0	3.6	200
71 12 200	066859	$\angle 20^\circ$	6.0	5.2	4.0	3.6	200
71 31 200	042327		6.0	5.2	4.0	3.6	200
71 22 200	066873	$\angle 20^\circ$	6.0	5.2	4.0	3.6	200
71 41 200	066897	$\angle 20^\circ$	6.0	5.2	4.0	3.6	200

KNIPEX CoBolt® XL

Compact Bolt Cutters

71

For powerful cutting of larger cross-sections as well as very hard materials

Two-hand operation for maximum cutting force

- > 60% less effort required compared to high leverage diagonal cutters of the same size
- > 40-fold increase of manual force due to special joint design
- > With gripping surface below the joint for gripping and pulling wires with a diameter as from 1.0 mm
- > Induction-hardened precision blades: cutting edge hardness approx. 64 HRC

Article No.	EAN 4003773-				
		Ø mm	Ø mm	Ø mm	mm
71 01 250	079637	5.6	4.0	3.8	250
71 31 250	079644	6.0	4.3	4.2	250



71 01 250



71 01 250



71 31 250

71 31 250

- > Blades with recess for easier cutting of larger cross-sections thanks to better leverage close to the fulcrum

Bolt Cutters

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72

- > Cutting capacity up to 48 HRC hardness
- > Robust cutting edges are additionally induction hardened, cutting-edge hardness approx. 62 HRC
- > Forged-in stopper with comfortable shock-absorber
- > Good access due to very flat construction of head and joint area
- > Ergonomically angled handles to minimise effort
- > Sturdy non-slip two-colour dual component handle sleeves
- > Precise adjustment (12 positions) by eccentric bolt
- > High cutting performance with minimum effort due to optimum co-ordination of the cutting edge angle and transmission ratio
- > Bolted cutter head, replaceable
- > Blade: chrome vanadium heavy-duty steel, forged, multi stage oil-hardened
- > Joint: special tool steel, forged
- > Handles: steel tube, powder-coated

Article No.	EAN 4003773-	HRC 19 Ø mm	HRC 40 Ø mm	HRC 48 Ø mm	↔ mm
71 72 460	066750	8	6	5	460
71 72 610	066767	9	8	7	610
71 72 760	066774	11	9	8	760
71 72 910	066781	13	10	9	910



Diagonal Cutters for plastics

72

- > Cutting face flush ground
- > For nearly flush cutting of moulded plastic components from sprues
- > Cuts soft materials such as lead in a flush cut
- > With opening spring
- > Vanadium electric steel; forged, oil-hardened

Article No.	EAN 4003773-		Description	↔ mm
72 01 160	041245	MM	head polished	160
72 11 160	046813	MM	head polished; 45°	160
72 21 160	046820	MM	head polished; 85°	160



High Leverage Flush Cutter

For soft metal and plastic

72
62

- > For the flush cutting of soft materials, e.g. plastic, aluminium, copper, lead
- > Permits the energy-saving cutting of thick work components made of soft metal and plastic
- > 20° angled head with single-sided joint bar and diagonal cutting edge for flush cutting; with space for gripping
- > Opening spring and locking device are integrated in the handles also for comfortable work and protected transport
- > Precision cutting edges for soft material
- > Cutting edges additionally hardened; cutting edge hardness approx. 59 HRC
- > Chrome vanadium electric steel, forged, multi stage oil-hardened



Clean, flush cutting of copper conductor rails

Ideal for the flush cutting plastic sprues with large diameters



Article No.	EAN 4003773-	Ø mm	↔ mm
72 62 200	081913	6.0	160



Wire Rope Cutter

95

Compact size, low weight, high performance level

High transmission joint design makes cutting 20 % easier

Especially precise cutter guide thanks to box joint fitted with additional stabilisation plate

- > For cutting high-strength wire ropes up to Ø 4 mm and cable up to Ø 6 mm
- > At just 160 mm long, considerably more powerful than many larger wire rope cutters
- > Convenient work thanks to opening spring
- > Secured by locking device during transport
- > Ball bearing steel for a long service life
- > Cutting edges additionally induction hardened



Double-bearing joint



For cutting high-strength wire ropes (1960 N/mm²) with a diameter of up to 4 mm



User-friendly and reliable thanks to locking device and opening spring



Article No.	EAN 4003773-	Ø mm	Ø mm	↔ mm
95 62 160	082354	6.0	4.0	160

Wire Rope Cutters (forged)

95

- > With two crimping dies for end caps on Bowden cable sheaths and end ferrules for traction cables
- > Comfortable work thanks to handy, slim design and internal opening spring
- > Bolted joint for precise blade guidance, re-adjustable
- > High leverage for reduced effort
- > Cutting-edge hardness approx. 64 HRC
- > Chrome vanadium heavy-duty steel, forged, multi stage oil-hardened



95 62 190

Article No.	EAN 4003773-	Ø mm	Ø mm	Ø mm	Ø mm	↔ mm
95 61 190	040651	7.0	5.0	4.0	2.5	190
95 62 190	071976	7.0	5.0	4.0	2.5	190

Wire Rope and ACSR-Cable Cutters

95

- > For wire ropes and steel rods, copper and aluminium cables
- > Suitable for cutting overhead cables with strain relief wire (ACSR-cables)
- > Angular cutting blades allow cutting of single rope wire
- > Optimum transmission ratio for high cutting performance
- > Bolted cutter head, replaceable
- > Low weight
- > Cutter head: high-grade special tool steel, multi stage oil-hardened
- > Handles: aluminium, high-strength

95 81 600

- > With reinforced cutter head for higher performance, also cuts piano wire



95 71 600

Article No.	EAN 4003773-	mm ²	Ø mm	Ø mm	Ø mm	AWG	↔ mm
95 71 445	014522	95	10.0	7.0		3/0	445
95 71 600	014539	150	14.0	9.0		5/0	600
95 81 600	025344	150	16.0	10.0	4.5	5/0	600

Precision Circlip Pliers

48

Precision Circlip Pliers for internal circlips in bore holes

With inserted tips for reliable work

Heavy duty in continuous operation: up to 10 times longer service life compared to turned tips

- > Bolted joint: precise, zero backlash operation of pliers
- > Non-slip plastic coating on the handles
- > Pliers body: chrome vanadium electric steel, forged, oil-hardened



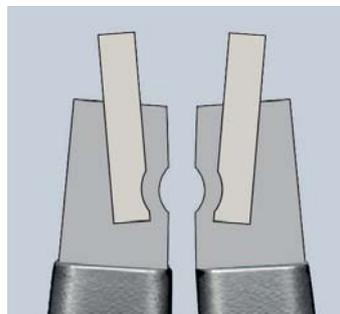
48 11 J2



48 21 J21 $\angle 90^\circ$



KNIPEX Precision Circlip Pliers: fit circlips without distortion; easy and quick assembling



Sturdy, inserted tips: made from high-density spring steel



Article No.	EAN 4003773-	Description	Size of bore \varnothing mm	Tips \varnothing mm	\longleftrightarrow mm
48 11 J0	048510	straight tips	8 – 13	0.9	140
48 11 J1	048527	straight tips	12 – 25	1.3	140
48 11 J2	048534	straight tips	19 – 60	1.8	180
48 11 J3	048541	straight tips	40 – 100	2.3	225
48 11 J4	048558	straight tips	85 – 140	3.2	320
48 21 J01	048619	90° angled tips	8 – 13	0.9	130
48 21 J11	048633	90° angled tips	12 – 25	1.3	130
48 21 J21	048640	90° angled tips	19 – 60	1.8	165
48 21 J31	048657	90° angled tips	40 – 100	2.3	210
48 21 J41	048664	90° angled tips	85 – 140	3.2	305
48 31 J1	073864	straight tips	12 – 25	1.3	140
48 31 J2	073871	straight tips	19 – 60	1.8	180

49

Precision Circlip Pliers for external circlips on shafts

Article No.	EAN 4003773-	Description	Size of bore \varnothing mm	Tips \varnothing mm	\longleftrightarrow mm
49 11 A0	048718	straight tips	3 – 10	0.9	140
49 11 A1	048725	straight tips	10 – 25	1.3	140
49 11 A2	048732	straight tips	19 – 60	1.8	180
49 11 A3	048749	straight tips	40 – 100	2.3	225
49 11 A4	048756	straight tips	85 – 140	3.2	320
49 21 A01	048817	90° angled tips	3 – 10	0.9	130
49 21 A11	048824	90° angled tips	10 – 25	1.3	130
49 21 A21	048831	90° angled tips	19 – 60	1.8	165
49 21 A31	048848	90° angled tips	40 – 100	2.3	210
49 21 A41	048855	90° angled tips	85 – 140	3.2	305
49 31 A1	073895	straight tips	10 – 25	1.3	140
49 31 A2	073901	straight tips	19 – 60	1.8	180



Spring inside the joint: the spring is protected inside the precisely bolted joint. It does not hinder work and cannot get dirty or lost.



48 31 J1/J2 and 49 31 A1/A2: with overexpansion guard (adjustable using end stop), avoids overstretching of small internal circlips

Circlip Pliers

44

Circlip Pliers for internal circlips in bore holes

- > With locking device, can be released
- > With replaceable tips made of tempered steel
- > Black powder-coated
- > Pliers body: rolled steel, high-strength
- > Tips: special tool steel, oil-hardened



44 20 J61 $\angle 90^\circ$

Article No.	EAN 4003773-	Description	Size of bore \varnothing mm	Tips \varnothing mm	\longleftrightarrow mm
44 20 J51	024958	90° angled tips	122 – 300	3.5	590
44 20 J61	024965	90° angled tips	252 – 400	4.5	600

46

Circlip Pliers for external circlips on shafts

Article No.	EAN 4003773-	Description	Size of bore \varnothing mm	Tips \varnothing mm	\longleftrightarrow mm
46 20 A51	025023	90° angled tips	122 – 300	3.5	570
46 20 A61	025030	90° angled tips	252 – 400	4.5	580

Circlip Tool

For internal and external circlips up to 1000 mm nominal size

46
10

- > Universally usable for large circlips with diameters of 400 – 1000 mm
- > Reliable opening and closing of the circlips and holding by self-locking precision spindle drive
- > For fitting and removing circlips
- > Circlips are reliably caught thanks to short, direct attachment
- > Replaceable tips having working ends with diameters of 6 and 9 mm, for perfect adaption to the handling bores in the circlips

Article No.	EAN 4003773-	Size of bore and shaft Ø mm	↔ mm
46 10 100	075417	400 - 1000	140



Precision Circlip Pliers Set

00
21

- > High-quality, impact-resistant plastic case
- > Contains common Precision Circlip Pliers for highest requirements
- > Precisely-sized recesses for holding the pliers
- > Clearly organised storage of tools
- > Dimensions, exterior (W x H x D): 260 x 80 x 210 mm



Article No.	EAN 4003773-	Content
00 21 25	050131	1 x 48 11 J1, 48 11 J2, 48 21 J11, 48 21 J21, 49 11 A1, 49 11 A2, 49 21 A11, 49 21 A21

Circlip Pliers Sets

4 parts

00
19

- > Four common Precision Circlip Pliers for highest requirements
- > Tool roll made of hard-wearing polyester fabric
- > With practical, adjustable quick release fastener



00 19 57

00 19 57 V01

Article No.	EAN 4003773-	Content
00 19 56	030973	1 x 44 11 J2, 44 21 J21, 46 11 A2, 46 21 A21
00 19 56 V01	081548	1 x 44 11 J1, 44 21 J2, 46 11 A1, 46 21 A2
00 19 57	050056	1 x 48 11 J1, 48 11 J2, 49 11 A1, 49 11 A2
00 19 57 V01	081555	1 x 48 11 J2, 44 21 J21, 49 11 A2, 49 21 A21

Circlip Pliers Sets

00
20

- > Contains common Circlip Pliers for internal and external circlips
- > Sturdy plastic packaging, also suitable for storage of the pliers

00 20 04 V01



00 20 03 V02



00 20 03 SB



00 20 04 SB



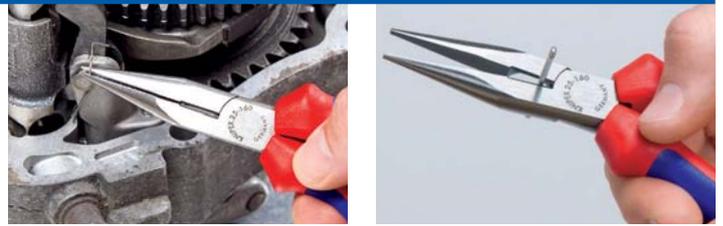
Article No.	EAN 4003773-	Content
00 20 03 SB	050100	1 x 48 11 J1, 48 11 J2, 49 11 A1, 49 11 A2
00 20 03 V02	077640	1 x 44 11 J1, 44 11 J2, 46 11 A1, 46 11 A2
00 20 04 SB	062417	1 x 48 11 J1, 48 11 J2, 49 11 A1, 49 11 A2, 48 21 J11, 48 21 J21, 49 21 A11, 49 21 A21
00 20 04 V01	077633	1 x 44 11 J1, 44 11 J2, 46 11 A1, 46 11 A2, 44 21 J11, 44 21 J21, 46 21 A11, 46 21 A21

Snipe Nose Side Cutting Pliers (Radio Pliers)

25

- > Suitable for finer gripping and cutting work
- > Pointed, half-round jaws
- > Knurled gripping surfaces
- > With cutting edges for soft, medium-hard and hard wire
- > Cutting edges additionally induction hardened, cutting edge hardness approx. 61 HRC
- > Vanadium electric steel, forged, multi stage oil-hardened

Article No.	EAN 4003773-	Description	↔ mm
25 02 160	023166	Head polished; Handles with multi-component grips	160



Snipe Nose Side Cutting Pliers (Stork Beak Pliers)

26

Elastic tips: dimensionally stable even when twisted

- > Distortion-tolerant, elastic precision tips
- > Half-round, long, pointed jaws
- > Vanadium electric steel, forged, multi stage oil-hardened

Article No.	EAN 4003773-	Description	↔ mm
26 12 200	023142	Head polished; Handles with multi-component grips	200
26 22 200	023135	Head 40° angled; head polished; Handles with multi-component grips	200
26 16 200	022831	Pliers chrome plated; Handles insulated with multi-component grips, VDE-tested	200



26 22 200



26 16 200

Grip Pliers

4x

- > Hold round, profile and flat material securely
- > Heavy duty model
- > With adjustment screw and release lever
- > One-hand operation
- > High clamping pressure due to toggle lever action
- > Pliers body: rolled steel, high-strength
- > Gripping jaws: chrome vanadium electric steel, forged



41 04 250



41 34 165



41 44 200

41 44 200

- > Style: Long-Nose Grip Pliers, narrow, long jaws, Very suitable for areas that are difficult to reach, Non-serrated gripping area for pinching off hoses



40 14 250 Universal Grip Pliers > with one pivoting jaw

Article No.	EAN 4003773-	○ mm	□ mm	⬡ mm	↔ mm
40 14 250	080329	43	42	45	250
41 04 180	002741	30	20	30	180
41 04 250	002758	40	20	30	250
41 04 300	022183	65	30	34	300
41 34 165	047858	20	10	24	165
41 44 200	080343	20	20	30	250

For the reliable and fast cutting of plastic corrugated pipes with the universal capacity range of diameters from 13 to 32 mm
No damage to the internal cables or pipes

- > Simple insertion, reliable and easy cutting without waste
- > Precise cut without damage thanks to unique arrangement of the cutters with side guide
- > Good accessibility thanks to slim design
- > Made of glass fibre reinforced multi-component plastic with soft gripping zone

90 22 02 SB

- > With wire stripping blades for diameters of 0.2/0.3/0.8/1.5/2.5/4.0 mm
- > Location ridges (patent pending) on the 1.5 and 2.5 mm² wire stripping blades for the fast insertion of cable
- > Internal length scale for consistent stripping of cable, legible for both right and left handed users



90 22 01 SB
Without stripping function



Internal blades with lateral guide to protect against injuries

90 22 02 SB
With stripping function



Also for protective pipes on aluminium composite pipes in plumbing, up to a diameter of 32 mm



Clean cutting edge with no damage to internal cables as the cut is always at the top of the corrugation



90 22 02 SB: Practical locator simplifies the insertion of single conductors for stripping



Easy to use: press KNIPEX TwistCut together, turn with slight pressure, done



Convenient handling due to fastener with locking device and opening by means of internal spring



90 22 02 SB: Injection moulded length scale for consistent stripping to a uniform length, legible for left and right handed users

Article No.	EAN	Corrugated pipe cutting performance Ø mm	Stripping capacities mm ²	↔ mm
90 22 01 SB	4003773-082286	13 - 32		100
90 22 02 SB	4003773-082293	13 - 32	0.2 - 4.0	100

Pipe Cutter

For plastic conduit pipes and hoses

90

- > For cutting thin walled plastic pipes (conduit plastic pipes) and flexible hoses, also with fabric reinforcement, of plastic and rubber up to 25.0 mm / 1" exterior dia.
- > Not suitable for cutting cables
- > With opening spring and locking device
- > Tool body: plastic, fibreglass-reinforced
- > Blades: special tool steel, oil-hardened, interchangeable



Article No.	EAN 4003773-	Cutting capacities Ø mm	↔ mm
90 20 185	067122	25	185

Pipe Cutter

For plastic conduit pipes

94

10

- > For clean cutting of plastic pipes (e.g. plastic conduit pipes) with 6.0 – 35.0 mm dia.
- > Not suitable for cutting cables
- > Blade is replaceable and can be retracted from any position
- > Low force requirement due to special blade geometry and optimum transmission
- > Minimum operator fatigue due to ergonomic handle design and incremental ratchet blade feed
- > Housing: die-cast aluminium, red lacquered
- > Blade: special tool steel, oil-hardened

Article No.	EAN 4003773-		Cutting capacities Ø mm	Cutting edge length mm	↔ mm
94 10 185	047025	MM	6 – 35	35	185



Cable Shears

95

- > For cutting copper and aluminium single conductors as well as multiple stranded cables
- > Not suitable for steel wire and hard drawn copper conductors
- > Precision ground, hardened blades
- > Clean and smooth cut without crushing and deformation
- > Easy cutting with one-hand operation

95 26 165

- > Internal opening spring, protected and captive

95 16 200 – Cable Shears with twin cutting edge

(PATENTED)

- > Initial and final cut (upper and lower blade) allows cables of up to 20 mm dia. to be cut
- > Low handforce required due to favourable lever ratio and special blade geometry



95 26 165



95 16 200

Article No.	EAN 4003773-		⊘ mm	mm ²	AWG	↔ mm
95 11 165	040323		15	50	1/0	165
95 12 165	029182		15	50	1/0	165
95 16 165	039648	⚡ 1000 V	15	50	1/0	165
95 26 165	069980	MM ⚡ 1000 V	15	50	1/0	165
95 16 200	026761	⚡ 1000 V	20	70	2/0	200



Initial cut



Final cut

Cable Cutters (ratchet action)

95
3

- > For cutting copper and aluminium single conductors as well as multiple stranded cables
- > Not suitable for steel wire and wire ropes
- > Precision ground, hardened blades
- > Clean and smooth cut without crushing and deformation
- > One-hand operation using ratchet principle

Article No.	EAN		Ø mm	mm ²	MCM	↔ mm
95 31 250	043935		32	240	500	250
95 31 280	043942		52	380	750	280
95 36 250	026884	⚡ 1000 V	32	240	500	250
95 36 280	026891	⚡ 1000 V	52	380	750	280



Cable Cutters

(ratchet principle, 3-stage)

95
3

Sturdy. Easy to use. Stable.

Innovative ratchet-drive.

For cable up to 60 mm diameter

- > Easy handling due to low weight (825 g) and compact construction (320 mm length) – also usable in confined areas
- > Cutting through copper and aluminium cables with diameters of up to 60 mm in one-hand and two-hand operation
- > Hardened cutting edges, precisely ground, cut smoothly and neatly without crushing
- > For cutting copper and aluminium single conductors as well as multiple stranded cables (not suitable for steel wire and wire ropes)
- > Innovative three-stage ratchet-drive with high leverage for easy cutting in one-hand and two-hand operation

Article No.	EAN		Ø mm	mm ²	MCM	↔ mm
95 32 320	075172	⚡	60	600	1200	320
95 36 320	075189	⚡ 1000 V	60	600	1200	320



95 36 320

Cable Cutters (ratchet action)

For steel wire armoured cables (SWA cable)

95
3

Cuts through steel wire armoured cables with a diameter of up to 45 mm / 380 mm² (e.g. 4 x 95 mm²) using one or two-handed operation

- > Simple handling due to low weight (800 g) and compact design (315 mm length) – can also be used in confined areas
- > Precision ground blades and induction hardened cutting edges cut smoothly and neatly without crushing
- > Innovative high leverage three-stage ratchet-drive
- > Support area for putting down the pliers when cutting
- > Not suitable for cutting ACSR cable and wire rope!
- > High-grade special tool steel, forged, multi stage oil-hardened



Article No.	EAN		Ø mm	mm ²	MCM	↔ mm
95 32 315 A	078562	⚡	45	380	750	315
95 36 315 A	078579	⚡ 1000 V	45	380	750	315



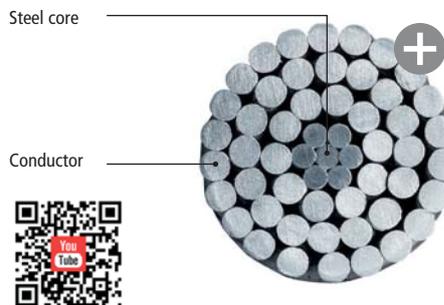
95 36 315 A

ACSR Cable Cutter (ratchet action)

95
3

For cables with a steel core
Handy. Compact. Sturdy.
Extremely robust design

- > Cuts through aluminium conductor cable with steel core up to a diameter of 32 mm in one or two-handed operation
- > Cutters with precision cut and induction hardened cutting edge
- > Two-stage ratchet drive for easy cutting
- > Less physical effort due to very high transmission ratio
- > Fixed handle with support area for putting down the pliers when cutting
- > Locking mechanism for transporting with safely closed handles
- > Special high grade tool steel, multi stage oil-hardened



The outside of these cables consists of light, highly conductive aluminium wire, and the core of extremely non-stretch galvanised steel wires



Article No.	EAN		Pliers	Handles		Ø mm	MCM	
95 32 340 SR	4003773-081241		burnished	with multi-component grips		32	477	340

Automatic Insulation Stripper

12
62

- > Compact standard tool at a favourable price for all current cable cross-sections and insulating materials
- > For single, multiple and fine stranded cables of 0.2 up to 6 mm² with standard insulation
- > Adapts automatically to the respective cable cross-section; prevents damage to the conductor
- > Narrow head style for use in confined areas
- > With wire cutter for copper and aluminium wires up to 2.5 mm²
- > With adjustable length stop from 6.0 – 18.0 mm for cutting the same stripping lengths during repetitive work
- > Handy shape and low weight provide high operation comfort
- > Blades: special tool steel, oil-hardened, interchangeable



Article No.	EAN		Stripping capacities		
12 62 180	4003773-054573		mm ²	AWG	mm
			0.2 - 6	24 - 10	180

Self-Adjusting Insulation Strippers

12

- > For single, multiple and fine stranded conductors with plastic or rubber insulation
- > Adapts automatically to the respective cable cross-section; prevents damage to the conductor
- > Cutting depth can be adjusted for different insulation materials
- > With wire cutter for copper and aluminium wires, multiple stranded up to 10 mm² and single stranded up to 6 mm²



Wire cutter for multiple stranded wire cables up to 10.0 mm²

Adjustable length stop

Precise stripping prevents damage to the conductor



12 40 200

Article No.	EAN			
12 40 200	4003773-026662	mm ²	AWG	mm
12 50 200	034407	0.03 - 10	32 - 7	200
		2.5 - 16.0	13 - 5	200

KNIPEX MultiStrip 10

Automatic Insulation Stripper

12

Universal blade geometry -robust and more durable

Ideal grip design with excellent haptics

Recessed wire cutter

- > Fully automatic adjustment to all single-, multi- and fine-stranded conductors with standard insulation throughout the entire capacity range from 0.03 to 10.0 mm²
- > No manual fine adjustment necessary
- > No damage to the conductors
- > The clamping jaws made of steel hold the cable in a way that prevents slipping without damaging the remaining insulation
- > With recessed wire cutter for Cu and Al conductors, stranded up to 10 mm² and single wire up to 6 mm²
- > Particularly smooth-running mechanics and very low weight
- > Replaceable blades block and length stop



Article No.	EAN 4003773-	Stripping capacities mm ²	AWG	↔ mm
12 42 195	054580	0,03 – 10	32 – 7	195



PATENTED



Precise stripping from 0.03 to 10 mm² without re-adjustment

Steel clamping jaws avoid slipping of the cable

Wire cutter for multiple stranded wire cables up to 10.0 mm²

Precision Insulation Strippers

With adapted blades

12

12

- > Form-fit stripping also of difficult-to-remove insulating materials made of PTFE, silicone, Radox®, Kapton® and rubber; multi-layer too
- > A second pair of blades holds the remaining insulation reliably in place
- > Replaceable shaped blade adapted precisely to the respective conductor cross-section
- > With length stop for constant stripping length during repetitive work
- > Pliers body: steel
- > Blade: special tool steel, oil-hardened

12 12 02

- > With additional cable guide for exact positioning of the cable in the stripping area of the blade

12 12 11

- > For solar cables, specially adapted to multi-layered and RADOX® insulations
- > With additional cable support for a better centring of multi-layer insulated conductors in the stripping profiles



12 12 02

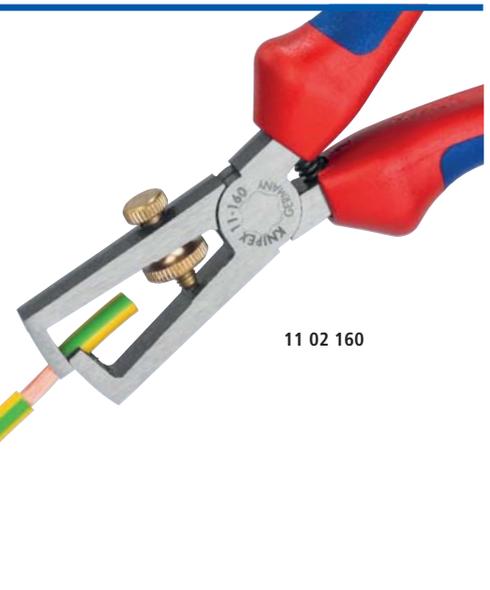
Article No.	EAN 4003773-		Stripping capacities		↔ mm
			mm ²	AWG	
12 12 02	048077	MM	0,03 – 2,08	32 – 14	195
12 12 06	049005	MM	0,14 – 6,0	26 – 10	195
12 12 10	049012	MM	2,50 – 10,00	13 – 7	195
12 12 11	062998	MM	1,50 – 6,00	15 - 10	195

Insulation Strippers

11

- > For single, multiple and fine stranded conductors with plastic or rubber insulation up to 5.0 mm dia. or 10 mm² cable cross-section
- > Easy adjustment to the required diameter of solid or stranded wire with knurled screw and lock nut
- > Special tool steel, forged, oil-hardened

Article No.	EAN 4003773-		Stripping capacities			↔ mm
			Ø mm	mm ²	AWG	
11 02 160	021380	MM	5,0	10	7	160
11 06 160	021933	MM ⚡ 1000V	5,0	10	7	160



11 02 160

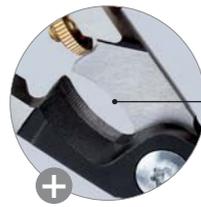
KNIPEX StriX

Insulation Strippers with Cable Shears

13
6

Insulation strippers with Cable Shears – two essential electrical installation tools in one pair of pliers

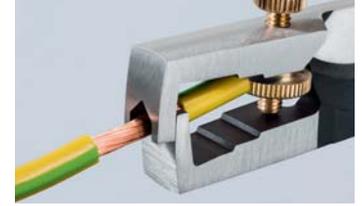
- > For single, multiple and fine stranded conductors with plastic or rubber insulation up to 5.0 mm dia. or 10 mm² cable cross-section
- > Increments in the jaw provide a visual orientation aid for stripping consistent lengths (11 mm and 16 mm)
- > Easy adjustment to the required diameter of solid or stranded wire with knurled screw and lock nut
- > Shear blade for cutting copper and aluminium cable up to Ø 15 mm (5 x 2.5 mm²)
- > Slim dimensions for easy access
- > Bolted joint: precise, zero backlash operation of pliers
- > High-grade special tool steel, forged, multi stage oil-hardened



Induction hardened precision cutter



Induction hardened shear blade with precisely ground cutting edges for crushing-free cutting of copper cables up to Ø 15 mm (5 x 2.5 mm²)



Lock nut prevents any unintentional adjustment



Graduated jaw is a visual orientation aid when stripping wire in standard lengths (11 mm and 16 mm)

Article No.	EAN	Pliers	Head	Handles	Cutting capacity		Stripping capacities		
					Ø mm	mm ²	Ø mm	mm ²	mm
13 62 180	081302	black atramentized	polished	with multi-component grips	15	50	5.0	10	180
13 66 180	081319	chrome plated		insulated with multi-component grips, VDE-tested	15	50	5.0	10	180

KNIPEX ErgoStrip® Universal Stripping Tool

16
95

For the fast and precise dismantling and stripping of all common round and damp-proof installation cables (e.g. NYM cable 3 x 1.5 mm² up to 5 x 2.5 mm²), data cable (e.g. twisted pair) and coax cable

Innovative, ergonomic pistol grip design for easy cutting, stripping and longitudinal cut of the sheath

- > Conical, slimmed down tool ends for better access in confined areas
- > Stripping device for cross-sections 0.2/0.3/0.8/1.5/2.5/4 mm²
- > Simplified insertion of single wires for stripping using location ridges
- > With opening spring and locking device
- > Easy insertion of coax and data cable thanks to opening aid
- > Multi-component design with a soft plastic zone for comfortable use and a secure grip
- > Housing made from stable glass fibre reinforced plastic



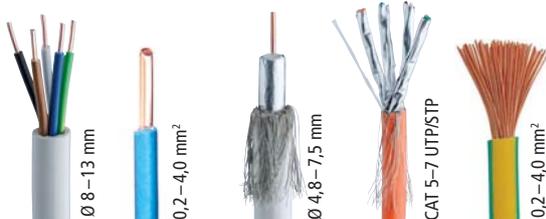
Stripping of a NYM cable



Stripping of a coax cable



Wire stripping on single conductors



16 95 01 SB
Version for right-handers

PAT. PEND.



16 95 02 SB
Version for left-handers

Article No.	EAN		Stripping capacities				mm
			round cable Ø mm	conductors and strands mm ²	data cable	coax cable Ø mm	
16 95 01 SB	079927	MM	8 - 13	0,2 - 4	CAT 5 - 7, Twisted-Pair (UTP/STP)	4.8 - 7.5	135
16 95 02 SB	082910	MM	8 - 13	0,2 - 4	CAT 5 - 7, Twisted-Pair (UTP/STP)	4.8 - 7.5	135

Cable Knife

insulating multi-component handle, VDE-tested

98
5

- > Ergonomically improved handle shape with comfortable slip guard
- > Particularly confident grip thanks to slip-proof soft components
- > Thumb recess and "finger hook" at the end of the handle ensure a good transmission of force when the blade is pulled
- > Solid, fixed straight blade
- > Transparent protective cap
- > Blade: special tool steel, oil-hardened



Article No.	EAN		Blade length mm	↔ mm
98 52	4003773-035565	⚠ 1000 V ⚡	50	190

Dismantling Knife

insulating multi-component handle, VDE-tested

98
5

- > Ergonomically improved handle shape with comfortable slip guard
- > Particularly confident grip thanks to slip-proof soft components
- > Thumb recess and "finger hook" at the end of the handle ensure a good transmission of force when the blade is pulled
- > Solid, fixed straight blade
- > Transparent protective cap
- > Blade: special tool steel, oil-hardened



Article No.	EAN		Blade length mm	↔ mm
98 55	4003773-022558	⚠ 1000 V ⚡	38	180

Dismantling Tools

16
30

Universal tool with adjustable cutting depth and three types of cut: round, lengthwise and spiral cut

- > For dismantling round cable sheaths made of PVC, rubber, silicone or PTFE from 6.0 – 29.0 mm dia.
- > Self-tightening holding lever
- > With knurled nut for cutting depth adjustment



Article No.	EAN	Stripping capacities Ø mm	↔ mm
16 30 135 SB	4003773-033349	6.0 – 29.0	135
16 30 145 SB	081029	19.0 – 40.0	150



Automatic Stripping Pliers

For multicore cable Ø 4.4 to Ø 7.5 mm with irregular sheathing cross-section

12
74

For control and sensor cables / actuator cables, also for stripping flexible 3-core feed cables and extension cable

Automatic adjustment to cable diameters between 4.4 and 7.5 mm

No damage to the inner conductor or shield braid

- > For oil-resistant, halogen-free control and sensor/actuator cables with multicore cable design, shielded and unshielded
- > Suitable for highly flexible TPE-U-pipes, PUR and PVC cable sheathing, rubber leads such as H05 etc.
- > Long stripping lengths possible
- > Body: plastic, fibreglass-reinforced
- > Exchangeable blade: special tool steel, oil-hardened



Sectional view of an extension lead



Required stripping length easy to read off



Complex cutter design for precise and damage-free stripping of round cables

Article No.	EAN	Stripping capacities Ø mm	↔ mm
12 74 180 SB	4003773-082323	4.4 - 7.5	175
12 79 31	082682	1 pair of spare blades for 12 74 180 SB	

KNIPEX MultiCrimp® Crimping Pliers with changer magazine

97
33

Also for insulated and non-insulated end sleeves
(ferrules) 10 / 16 / 25 mm²

Universal indent crimping die for non-insulated connectors

- > Just one tool for the most common crimping applications
- > Crimping dies changed quickly and easily without any additional tool
- > Sorted and protected storage of the interchangeable dies in a round magazine
- > Comfortable, powerful crimping pliers in professional quality
- > Same reliable crimping results as with fixed crimping dies



97 33 02



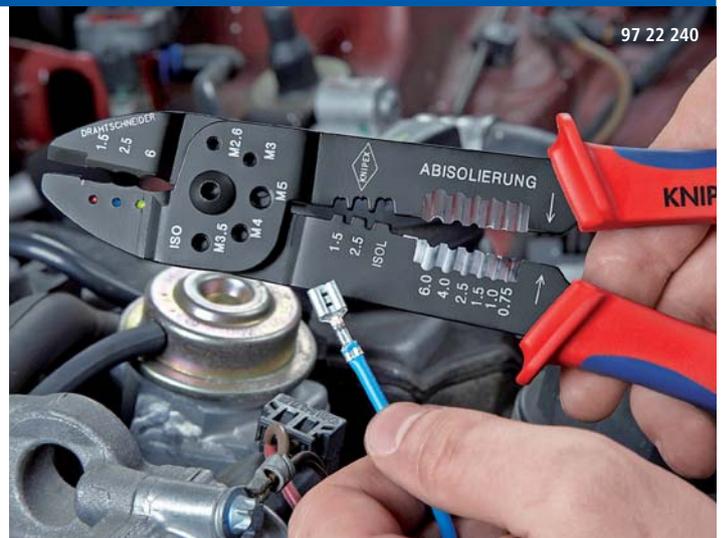
Article No.	EAN	Image	Icon	Capacity	AWG	↔ mm
97 33 02	4003773-066934		MM	KNIPEX MultiCrimp®		250
				non-insulated open plug type connectors (plug width 4.8 + 6.3 mm)	0.5 – 6	20 – 10
				insulated terminals, plug connectors + butt connectors	0.5 – 6	20 – 10
				insulated + uninsulated end sleeves (ferrules)	0.25 – 6	23 – 10
				insulated + uninsulated end sleeves (ferrules)	10 / 16 / 25	7 / 5 / 3
				non-insulated crimp terminals, tube and compression cable lugs in accordance with DIN 46234 and DIN 46235 and non-insulated crimp, butt and press connectors in accordance with DIN 46341 and DIN 46267	0.5 – 10	20 – 7

Crimping Pliers

97
22

- > For cutting cables, stripping wire and crimping insulated and non-insulated terminals, connectors and plug type connectors
- > With threaded holes for cutting copper and brass screws threaded M 2.6/M 3/M 3.5/M 4 and M 5
- > Bolted joint for higher stability and even movement
- > Special steel, high-strength

Article No.	EAN	Image	Icon	Capacity		↔ mm
				mm ²	AWG	
97 22 240	4003773-070726			0.5 – 6.0	20 – 10	240
				0.5 – 2.5	20 – 13	
97 32 240	079491			0.5 – 6.0	20 – 10	240



97 22 240

KNIPEX PreciForce®

97
52

- > Repetitive, high crimping quality due to precision dies and integral lock (self-releasing mechanism)
- > Crimping pressure has been set precisely (calibrated) in the factory, re-adjustable
- > Optimum transmission of force thanks to toggle lever for fatigue-reduced operation

Article No.	EAN	Image	Icon	Capacity		↔ mm
				mm ²	AWG	
97 52 33	4003773-051862			0.5 - 10	20 - 7	220
97 52 34	051879			0.1 - 2.5	27 - 13	220
97 52 35	051886			0.5 - 6	20 - 10	220



97 52 33

97 52 35

Self-Adjusting Crimping Pliers for end sleeves (ferrules)

With lateral access

97
53

Square compression now additionally also for end sleeves (ferrules) up to 16 mm²

- > Suitable in particular for all twin end sleeves (ferrules) up to 2 x 6 mm² or 2 x AWG 8
- > Square compression for ideal contact surfaces in the clamp connection



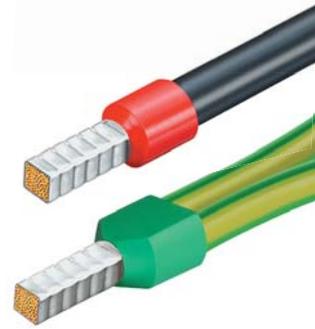
Crimping capacity can be switched over simply from 10 mm² to 16 mm²



97 53 04



0,08 - 10 mm² + 16 mm²



Square compression

The small crimping pliers for end sleeves (ferrules) with two major advantages for the user:

- > Automatic adjustment to the end sleeve (ferrule) size: This makes work easier for the professional and offers reliable and fast crimping.
- > Expanded range of applications

Proven functions

- > For crimping end sleeves (ferrules) according to DIN 46228 parts 1 + 4
- > Self-adjusting adaptation to the desired end sleeve (ferrule) size: no wrong crimps caused by using the wrong die
- > Repetitive, high crimping quality due to integral lock (self-releasing mechanism)
- > Tools have been set precisely (calibrated) in the factory
- > Optimum transmission of force thanks to toggle lever for fatigue-reduced operation
- > Handy shape and low weight provide high operation comfort

Expanded capacity of hexagonal crimping up to 10 mm²

- > Suitable in particular for all twin end sleeves (ferrules) up to 2 x 4 mm² or 2 x AWG 10
- > Hexagonal compression for confined connection dimensions



97 53 14



0,08 - 10 mm²



Hexagonal compression

Article No.	EAN			Pliers	Handles	Application	Capacity mm ²	AWG	↔ mm
97 53 04	028017			burnished	with multi-component grips	End Sleeves (ferrules)	0,08 - 10 + 16	28 - 5	180
97 53 14	041474			burnished	with multi-component grips	End Sleeves (ferrules)	0,08 - 10	28 - 7	180

Self-Adjusting Crimping Pliers for end sleeves (ferrules)

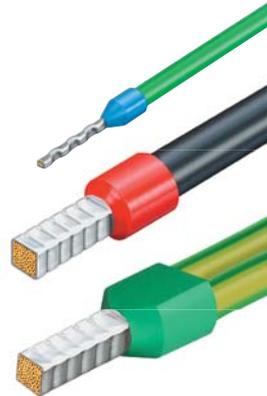
With front loading

97
53

- > For crimping end sleeves (ferrules) according to DIN 46228 parts 1 + 4
- > Self-adjusting adaptation to the desired end sleeve (ferrule) size: no wrong crimps caused by using the wrong die
- > Front loading of the end sleeves (ferrules) into the tool
- > Repetitive, high crimping quality due to integral lock (self-releasing mechanism)
- > Crimping pressure has been set precisely (calibrated) in the factory, re-adjustable
- > Optimum transmission of force thanks to toggle lever for fatigue-reduced operation
- > Handy shape and low weight provide high operation comfort
- > Chrome vanadium electric steel in special quality, oil-hardened

97 53 09

- > With selector lever for setting the crimping area either to 0.08 – 10 mm² or 16 mm²
- > Suitable in particular for all twin end sleeves (ferrules) up to 2 x 6 mm² or 2 x AWG 8



Square compression

Article No.	EAN			Pliers	Handles	Application	Capacity mm ²	AWG	↔ mm
97 53 09	044550			burnished	with multi-component grips	end sleeves (ferrules)	0.08 - 10 + 16	28 - 5	190

KNIPEX Twistor16

Self-adjusting crimping pliers for end sleeves (ferrules) with rotating crimp head

97
53

- Crimp head can be freely rotated 360°, with 8 locking positions
- Square crimp profile, high capacity range of 0.14 to 16 mm²
- End sleeves (ferrules) can be crimped from almost any working position

- > Crimping pliers adjust automatically to different cross-sections
- > Crimp opening accessible from both sides, extra-long end sleeves can be fed in
- > Crimping of twin end sleeves (ferrules) up to 2 x 6 mm² possible
- > Repetitive, high crimping quality due to integral lock (self-releasing mechanism)
- > Light and handy tool, manual force reinforced by toggle lever mechanism
- > Chrome vanadium electric steel in special quality, oil-hardened

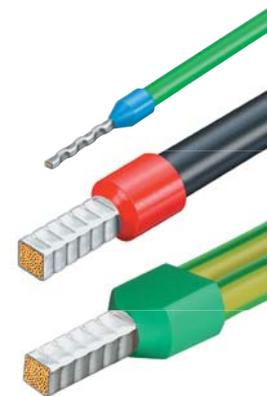


Crimp head can be rotated 360° for optimal accessibility, even in confined spaces



Uniquely flexible: connectors can be inserted in the rotatable crimp head from almost any position

Article No.	EAN			Capacity mm ²	AWG	Number of crimping positions	↔ mm
97 53 18	082729			0.14 - 16	26 - 5	1	200



Square compression

KNIPEX TwinKey®

For all standard cabinets and shut-off systems

00
11

PATENTED

10 profiles. 2 crosses. 1 key.

All common locking systems

- > Multifunctional key for the actuation of locking systems from the areas of facilities engineering (heating and sanitation, air conditioning, electro technology), gas and water supply and shut-off-systems
- > 8-arm version: two 4-way spider keys connected in a space-saving way using magnets
- > Reversible bit: 1.0 x 7 mm slot and PH2 cross slot
- > Key and reversible bit joined by stable stainless steel wire
- > Quality surface coating
- > Weight-optimised zinc die-cast design



Article No.	EAN	mm	mm	mm	mm	mm	mm
00 11 01	4003773-074670	5 / 6 - 7 / 8 - 9 / 10 - 11	7 - 8 / 9 - 10 / 11 - 12	3 - 5	6	6 - 9	92

Precision Electronics Gripping Pliers

34

- > For very precise assembly work, e.g. in electronics and fine mechanics
- > For gripping, holding and bending
- > Electrically discharging handles – dissipative
- > Smoothly ground gripping surfaces, edges finely rounded
- > Approx. 20% lighter than conventional electronics pliers
- > Bolted joint and carefully manufactured joint surfaces for even, low-friction movement throughout the entire opening range
- > Smooth-running double spring for a gentle and even opening
- > Ergonomically optimised multi-component handles
- > Ball bearing chrome steel, forged, multi stage oil-hardened



34 12 130



Article No.	EAN		Style	Pliers	Head	Handles	mm
34 12 130	061458		flat, wide jaws	burnished	polished	with multi-component grips	135
34 22 130	061472		half-round jaws	burnished	polished	with multi-component grips	135

New design, easier to use: KNIPEX Electronics Pliers

KNIPEX presents the re-engineered electronics diagonal cutters, end cutting nippers and gripping pliers with box joint design. Whether in terms of durability, transmission of force or dexterity, the new models are more compact and more powerful in many areas:

- ▶ Improved durability due to material change to ball bearing steel
- ▶ Greater joint stability: the large double guided box joint design allows for a long, zero backlash use
- ▶ Greater "dexterity": the geometry adjustments of the pliers ensure a uniform bending behavior and increase the sensitivity when working.



Comfortable to use with
replaceable, friction-free
opening spring

- > Precision pliers for fine assembly work, e.g. in electronics and fine mechanics
- > For gripping, holding and bending
- > Sturdy, zero backlash box joint
- > Smooth ground gripping surfaces
- > Edges carefully deburred
- > Low-friction double spring for gentle and even opening
- > The polish or mirror polish (only finish 2) together with a fine film of oil offer effective rust protection – no circuit faults caused by peeling chrome from plated tools
- > Special tool steel, forged, oil-hardened



35 12 115 ESD



35 22 115



ESD pliers (electrostatic discharge)

electrostatic energy is discharged through the handles in a gradual and controlled manner, which protects components endangered by electrostatic discharge in accordance with applicable standards, e.g. IEC TR 61 340-5, DIN EN 61 340-5, SP Method 2472.

Article No.	EAN 4003773-		Head	Handles	↔ mm
35 11 115	016694		mirror polished	plastic coated	115
35 12 115	035107		mirror polished	with multi-component grips	115
35 12 115 ESD	024835		mirror polished	with multi-component grips	115
35 21 115	016724		mirror polished	plastic coated	115
35 22 115	035114		mirror polished	with multi-component grips	115
35 22 115 ESD	024842		mirror polished	with multi-component grips	115
35 31 115	016762		mirror polished	plastic coated	115

Electronics End Cutting Nippers

- > Precision pliers for ultra fine cutting work, e.g. in electronics and fine mechanics
- > Sturdy, zero backlash box joint
- > Low-friction double spring for gentle and even opening
- > The polish or mirror polish (only finish 2) together with a fine film of oil offer effective rust protection – no circuit faults caused by peeling chrome from plated tools
- > Cutting edges additionally induction hardened, cutting edge hardness at least 56 HRC
- > High-grade special tool steel, forged, multi stage oil-hardened



64 02 115

Article No.	EAN 4003773-	Style	Head	Handles	Cutting capacity			↔ mm
					Ø mm	Ø mm	Ø mm	
64 02 115	035343		mirror polished	with multi-component grips	2.0	1.0	0.6	115
64 11 115	017769		mirror polished	plastic coated	1.4	0.8		115
64 12 115	040743		mirror polished	with multi-component grips	2.0	0.8	0.5	115
64 12 115 ESD	024323		mirror polished	with multi-component grips	1.4	0.8		115

Electronics Diagonal Cutters

74

- > For fine cutting work, e.g. in electronics and fine mechanics
- > Sturdy, zero-backlash box joint
- > Low-friction double spring for gentle and even opening
- > The polish or mirror polish (only finish 2) together with a fine film of oil offer effective rust protection – no circuit faults caused by peeling chrome from plated tools
- > Cutting edges additionally induction hardened
- > High-grade special tool steel, forged, multi stage oil-hardened



77 01 115



77 42 115 ESD



Article No.	EAN 4003773-		Style	Head	Handles	Cutting capacity			↔ mm
						Ø mm	Ø mm	Ø mm	
77 01 115	018568		Round head, with bevel	mirror polished	plastic coated	0.3 - 1.6	1.2	0.6	115
77 02 115	039334		Round head, with small bevel	mirror polished	with multi-component grips	0.3 - 1.6	1.2	0.6	115
77 02 115 ESD	025092		Round head, with small bevel	mirror polished	with multi-component grips	0.3 - 1.6	1.2	0.6	115
77 41 115	082316		Pointed head, without bevel	mirror polished	plastic coated	1.3	0.8		115
77 42 115	039761		Pointed head, without bevel	mirror polished	with multi-component grips	0.3 - 1.3	0.8		115
77 42 115 ESD	031901		Pointed head, without bevel	mirror polished	with multi-component grips	0.3 - 1.3	0.8		115

Electronic Super Knips® Electronic Super Knips® XL

78

- > For ultra fine cutting work, e.g. in electronics and fine mechanics
- > In particular for cutting cable ties to length
- > Ground, very sharp cutting edges without bevel
- > Shear cut with controlled cutting edge misalignment for the most precise cutting of even the thinnest of wires and for a long service life
- > Precision shaped tips cut wires resting on a board from 0.2 mm dia.
- > Joint with stainless steel rivet
- > Extremely smooth movement for minimum operator fatigue
- > With opening spring and opening limiter

78 03 140 / 78 03 140 ESD

- > Cutting edge hardness approx. 54 HRC; INOX – stainless steel

78 61 140 / 78 61 140 ESD

- > Cutting-edge hardness approx. 64 HRC;
Cutting edges additionally induction hardened



Shear cut with controlled micro cutting edge misalignment for the most precise cutting of even the thinnest of wires and for a long service life



Article No.	EAN 4003773-		Pliers	Head	Handles	Cutting capacity		
						Ø mm	Ø mm	↔ mm
78 03 125 ESD	025146					0.2 - 1.6	1.0	125
78 03 140	081647			polished	with multi-component grips	0.2 - 2.1	1.2	140
78 03 140 ESD	081661			polished	with multi-component grips	0.2 - 2.1	1.2	140
78 61 140	081685		burnished		with multi-component grips	0.2 - 2.1	1.4	140
78 61 140 ESD	081708		burnished		with multi-component grips	0.2 - 2.1	1.4	140

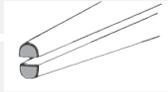
PLIERS ABC – TECHNICAL BASICS

BASIC SHAPES OF THE JAWS

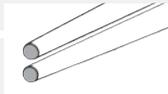
flat jaws



half-round jaws



round jaws

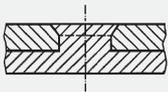


Cutting Pliers
for cutting or nipping (diagonal, centre and end cutters, carpenters' pincers etc.)



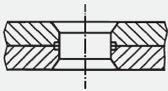
Gripping Pliers
(flat-, long-nose and water pump pliers etc.)

JOINT CONNECTIONS



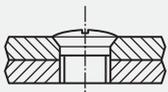
Forged-in joint axle

The rivet is part of one handle (forged from one piece)
> high stability for highest strain
> long service life



Joint with inserted rivet

A proved, sturdy and precise rivet connection for all standard pliers.



Bolted joint

For particularly demanding requirements in terms of precision and smooth operation, e.g. in circlip pliers and cable shears (even the finest multi-stranded conductors have to be cut cleanly).



Combined Pliers
for cutting and gripping (combination, stork beak and radio pliers etc.)

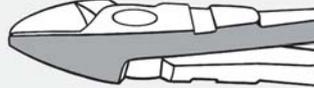


Special Pliers
for special applications, e.g. notching or punching different types of materials (sheet-metal nibbler, tile nibbling pincers etc.)

TYPES OF JOINTS

Lap joint

The two plier halves lie on top of each other but are not milled out.



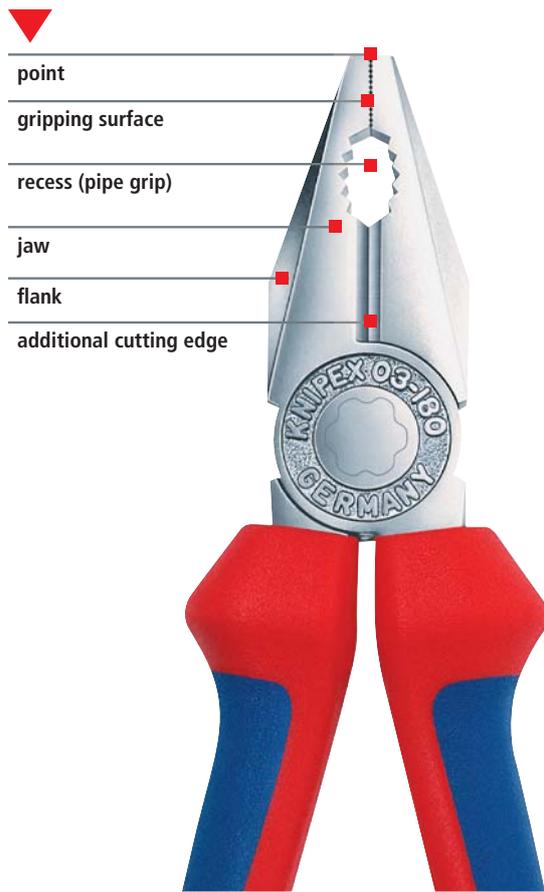
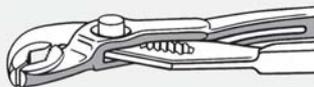
Single joint

Half the thickness in each pliers handle is milled away in the joint area so that both handles can be laid into each other.



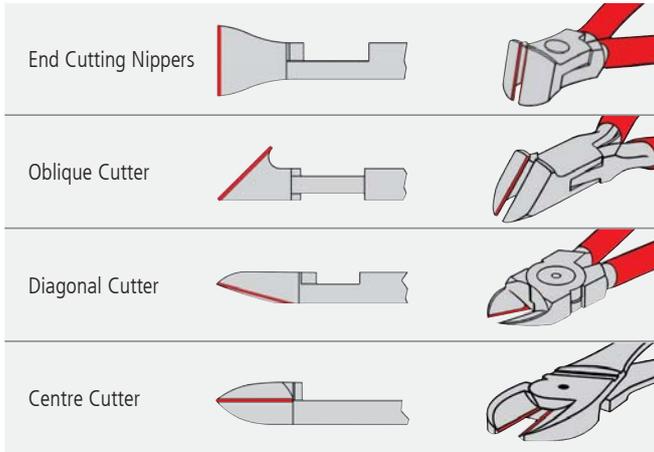
Box joint

One handle on the pliers is slit. The other handle is pushed through this slot. This joint connection can withstand a high level of load and strain because the joint bolt is supported on both sides and the inside handle is guided on both sides.

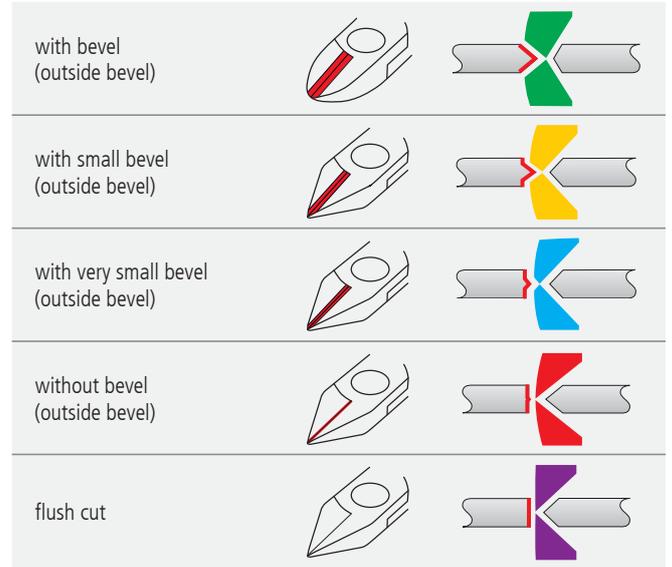


CUTTING EDGE – TECHNICAL BASICS

Direction and position of cutting edges



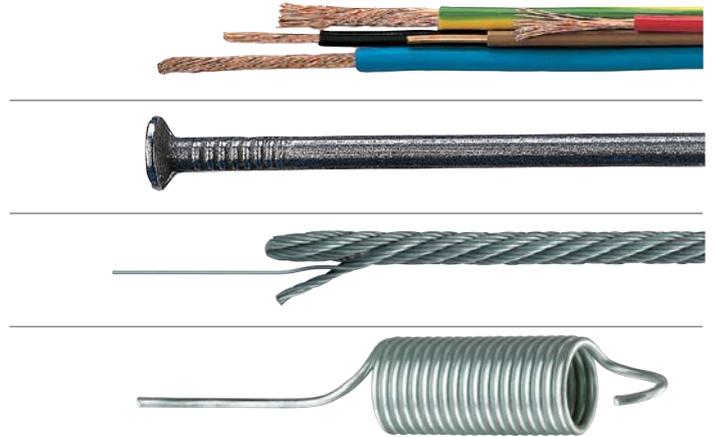
Cutting edge shapes DIN ISO 5742



WIRE CLASSES

	Material examples	Type of wire	Tensile strength	
			N/mm ²	kp/mm ²
	Copper, plastics	soft	220	22
	Nail, wire pin	medium-hard	750	75
	Wire rope strand, steel wire	hard	1800	180
	Spring steel wire	piano wire	2300	230

The maximum values indicated always stay for the performance cutting conditions, when the wire is placed as near as possible to the joint.



Safety instructions

- > Each tool should only be used for its specified purpose.
- > When using cutting pliers: beware of wire ends flying off. Wear protective goggles and – if needed – gloves. Be aware of bystanders.
- > Only handles marked with the symbol 1000 V are insulated.



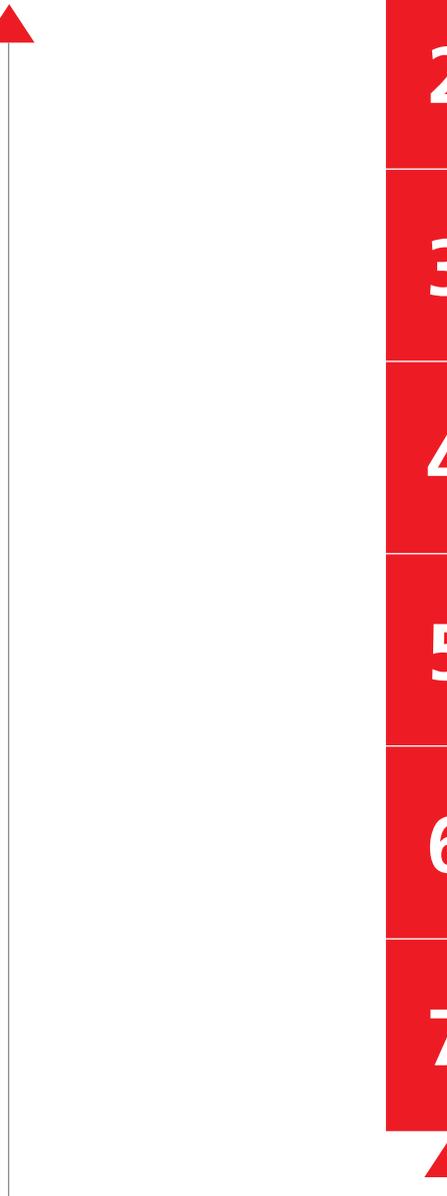
Care Tips

A drop of oil on polished surfaces and in the joint will keep the tool in good working order and will increase the service life of your pliers.

STRUCTURE OF ARTICLE NUMBER

HEAD/HANDLES

Basic model e. g. KNIPEX Cobra® Hightech Water Pump Pliers	Form e. g. straight	Finish e. g. head polished, handles with multi- component grips	Length e. g. 250 mm	Accessory e. g. Tethered- Tools- Programm
87	0	2	250	T



- 0**
- 1**
- 2**
- 3**
- 4**
- 5**
- 6**
- 7**

Pliers black
atramentized,
head polished



Head polished,
handles plastic coated



Head polished,
handles with
multi-component grips



Pliers chrome plated,
handles plastic coated



Pliers chrome plated



Pliers chrome plated,
handles with multi-
component grips



Pliers chrome plated,
handles insulated with
multi-component grips,
VDE-tested



DIN EN 60900 / IEC 60900   1000 V

Pliers chrome plated,
handles with dipped
insulation,
VDE-tested



DIN EN 60900 / IEC 60900   1000 V

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